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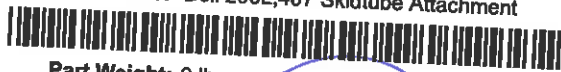
RB072610-H-B
Job Sheet 198530



Part No: RB072610-H-B

Job Qty: 1 pcs

Part Name: Bell 206L407 Skidtube Attachment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 9/16/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 18373

Note: DWG RB072610-H-B Rev.1 IPP Rev. A 19.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/16/19		0.00	0.20	Small Fab - 1		DAS 58 SEP 13 2019 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	9/16/19		0.00	0.00	QC 5 - 10		DAS 40 SEP 13 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	9/16/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	9/16/19		0.00	0.00	QC 21 - FG - 21		DAS 21 SEP 17 2019 9-89
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location:
 130 - QC21- Final Inspection - Work Order Release

Job BOM

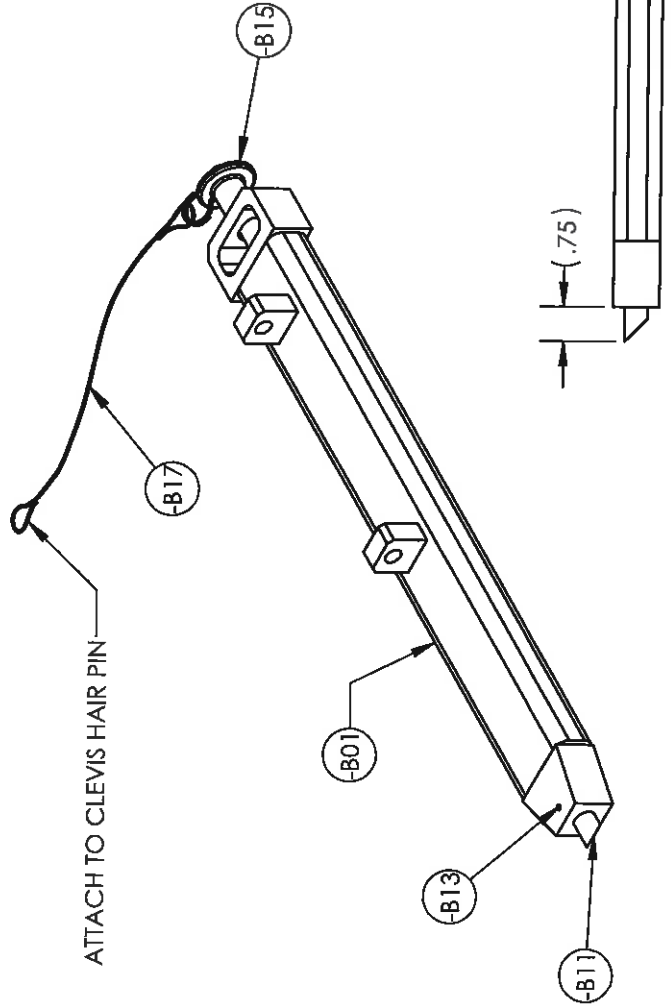
Part / Item	Component Name	Quantity	Operation	Container
90312A280	Lanyard, Loop to Loop, Ø3/64 X 12	1 Ea (1 ea)	100-Small Fab - 1	5150012
90985A411	Ball Lock Pin, Ø1/2 X 1-1/2	1 Ea (1 ea)	100-Small Fab - 1	5150583
98296A883	Spring Pin 1/8" X 1"	1 Ea (1 ea)	100-Small Fab - 1	3048596
RB072610-H-B-B01	Weldment	1 pcs (1 ea)	100-Small Fab - 1	52119103
RB072610-H-B-B11	Latch Pin	1 pcs (1 ea)	100-Small Fab - 1	5188444

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	90312A280	1	2	0
	90985A411	1	2	0
	98296A883	1	246	0
	RB072610-H-B-B01	1	0	0
	RB072610-H-B-B11	1	4	0
Part Specifications				
Specifications could not be found.				

Plex 7/30/19 1:35 PM Dart.lajeunesse.marie

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		SEPERATED OUT FROM KIT	3/10/2011	JAG	
1	15-0110	-B01 CHD FINISH WAS FORREST I-5920 S9 YELLOW RIBBON IS POWDER COAT YELLOW FED #13538. -B03 ADDED 1/4" CORNER RELIEFS OK. -B11 CHD MATERIAL WAS STEEL GR8 PLAIN IS 4140/4142. ADDED HEAT TREAT RC 38-40, ADDED YELLOW ZINC PLATE FINISH. -B13 CHD DESCRIPTION WAS ROLL PIN IS SPRING PIN.	5/18/2015	RJC	JAG



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WITHOUT NOTICE
WORK ORDER
NO. 198530
MCS
1907-36



SKID TUBE ATTACHMENT

ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
X		-B01	2	WELDMENT			2
1		-B03		TUBE	1018		3
2		-B05		TAB	1018		4
1		-B07		FRONT	1018		5
1		-B09		BACK	1018		6
		-B11	1	LATCH PIN	4140/4142	1/2-13 X 4-1/2 (MCMASTER-CARR #91257A730) MODIFIED	7
B/O		-B13	1	SPRING PIN	STEEL, PLAIN	Ø1/8 X 1 (MCMASTER-CARR #98296A883)	1
B/O		-B15	1	BALL LOCK PIN	S.S.	Ø1/2 X 1-1/2 (MCMASTER-CARR #90985A411)	1
B/O		-B17	1	LANYARD, LOOP TO LOOP	STEEL, COATED	Ø3/64 x 12 (MCMASTER-CARR #90312A28 COATED)	1
ASSY -B01							

DWG NO.	REV
RB072610-H-B	1
DRAWN BY:	PERRITT
APPROVED	D. Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
FRACTIONS ± 1/8	
ANGLES ± 5°	
1. BREAK ALL SHARP EDGES .015 x 45°	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
BELL 206L, 407, & 427	
DATE	3/9/2011
SCALE	1:4
SHEET	1 OF 7

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐ ☐				Date : _____ Sequence #: _____		QTY Affected : _____		MRB (QSI042) _____																									
Description Work Order Deviation				Disposition				Completed By																													
Root Cause Operator ☐ ☐ ☐ ☐ ☐ ☐ Manufacturing Process ☐ ☐ ☐ ☐ ☐ ☐ Equip/Tooling ☐ ☐ ☐ ☐ ☐ ☐ Handling/Preservation ☐ ☐ ☐ ☐ ☐ ☐ Material ☐ ☐ ☐ ☐ ☐ ☐ Product Improvement ☐ ☐ ☐ ☐ ☐ ☐ Process Improvement ☐ ☐ ☐ ☐ ☐ ☐ Human Factors ☐ ☐ ☐ ☐ ☐ ☐				FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>						Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Other/Details: _____						Lead hand / Supervisor		QC / QA Coordinator																													